

# SMITH STORY

## WINE CELLARS

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#### Brut, Mendocino County

##### Vineyard Location:

A patchwork quilt of organic vineyards across the Anderson Valley and Mendocino County

##### Vintage: NV

A sparkling wine made for Champagne lovers. Much like the first release, this new sparkling wine is full of luxury. Stone fruit, chamomile, lemon cream, hazelnut and lightly honeyed notes are elegant and expressive. A blend of 55% Pinot Noir, 45% Chardonnay, made from family farmed vineyards in Mendocino County.

Méthode champenoise process, also known as the traditional method. This is a made in a sparkling wine production method whereby wine undergoes a second fermentation process in the bottle to produce carbon dioxide—the engine behind that soft, bubbly mouthfeel in sparkling wine and Champagne. This gorgeous bottle is perfect for any occasion, particularly to celebrate a little fun!

Disgorged May 2022

600 cases made.

##### Release Date:

Fall 2022

##### SRP:

\$50



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BRUT

MÉTHODE TRADITIONNELLE

*Mendocino County Sparkling Wine*

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